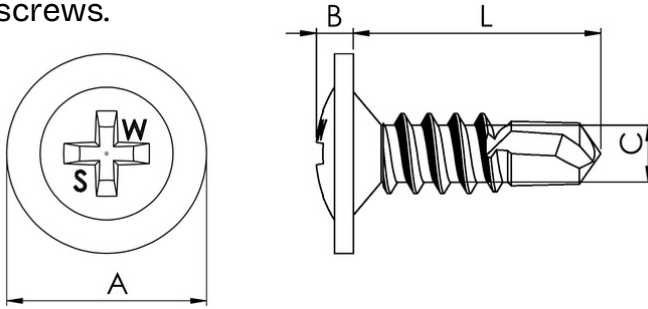
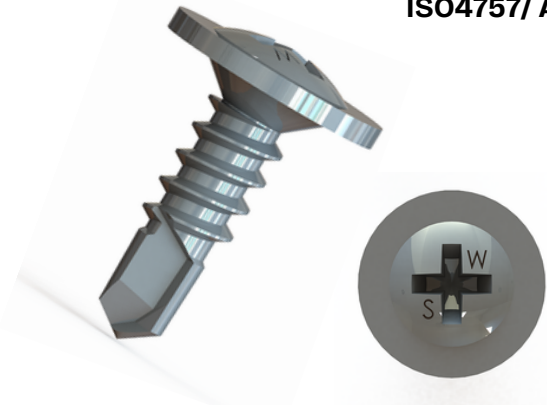


Phillips Wafer Head

Standard - AS3566.1/ ISO1478/ ISO 10666/
ISO4757/ AS3566.2

SPECIFICATIONS-

- Self drilling screw with modified wafer head and phillips recess.
- Base Material- SAE 1022 Carbon steel screws.



Available coating-

- Class 1 (Zinc Plate coating)

LAYOUT PARAMETERS

TYPE	HEAD DIAMETER (A)	HEAD HEIGHT (B)	THREAD DIAMETER (C)	LENGTH (L)	RECESS
8G	10.5	2	4.2/8g/ 11/64"	13	Phillips

MECHANICAL SPECIFICATIONS

TYPE	ULTIMATE TENSILE LOAD IN N	ULTIMATE SHEAR LOAD IN N	MINIMUM TORQUE FOR TORSIONAL STRENGTH (Nm)	PULLOUT FORCE (kN)
8G	8498	5099	4.7	-

SIZE		DRILLING PERFORMANCE AS PER STANDARD		SCREWWORKS MAXIMUM DRILLING THICKNESS (mm)
INCH	METRIC	TEST PLATE THICKNESS(mm)	MAXIMUM TIME (s)	
8G	4.2	1.5 + 1.5	5	3.6
DRILL SPEED (rpm)		1800 - 2500 all sizes		