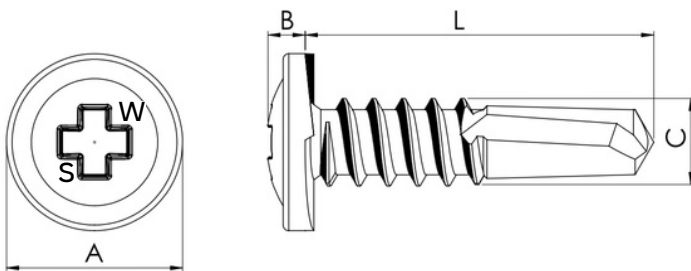


X-Framer Wafer Head

Standard - AS3566.1/ ISO1478/ ISO 10666/
AS3566.2

SPECIFICATIONS-

- Self drilling screw with modified wafer head and X- type recess.
- **Base Material**-SAE 1022 Carbon steel screws.



Available coating-

- Class 3 (Zinc Flake coating with green top coat)
- Class 2 (Zinc Plate coating with green top coat)
- Class 1 (Zinc Plate coating)

LAYOUT PARAMETERS

TYPE	HEAD DIAMETER (A)	HEAD HEIGHT (B)	THREAD DIAMETER (C)	LENGTH (L)	RECESS
10G	9.6	2	4.8/ 10g/ 3/16"	19	X type

MECHANICAL SPECIFICATIONS

TYPE	ULTIMATE TENSILE LOAD IN N	ULTIMATE SHEAR LOAD IN N	MINIMUM TORQUE FOR TORSIONAL STRENGTH (Nm)	PULLOUT FORCE (kN)
10G	11414	6848	6.9	2.5

SIZE		DRILLING PERFORMANCE AS PER STANDARD		SCREWORKS MAXIMUM DRILLING THICKNESS (mm)
INCH	METRIC	TEST PLATE THICKNESS(mm)	MAXIMUM TIME (s)	
10G	4.8	2 + 2	7	5.7
DRILL SPEED (rpm)		1800 - 2500 all sizes		

